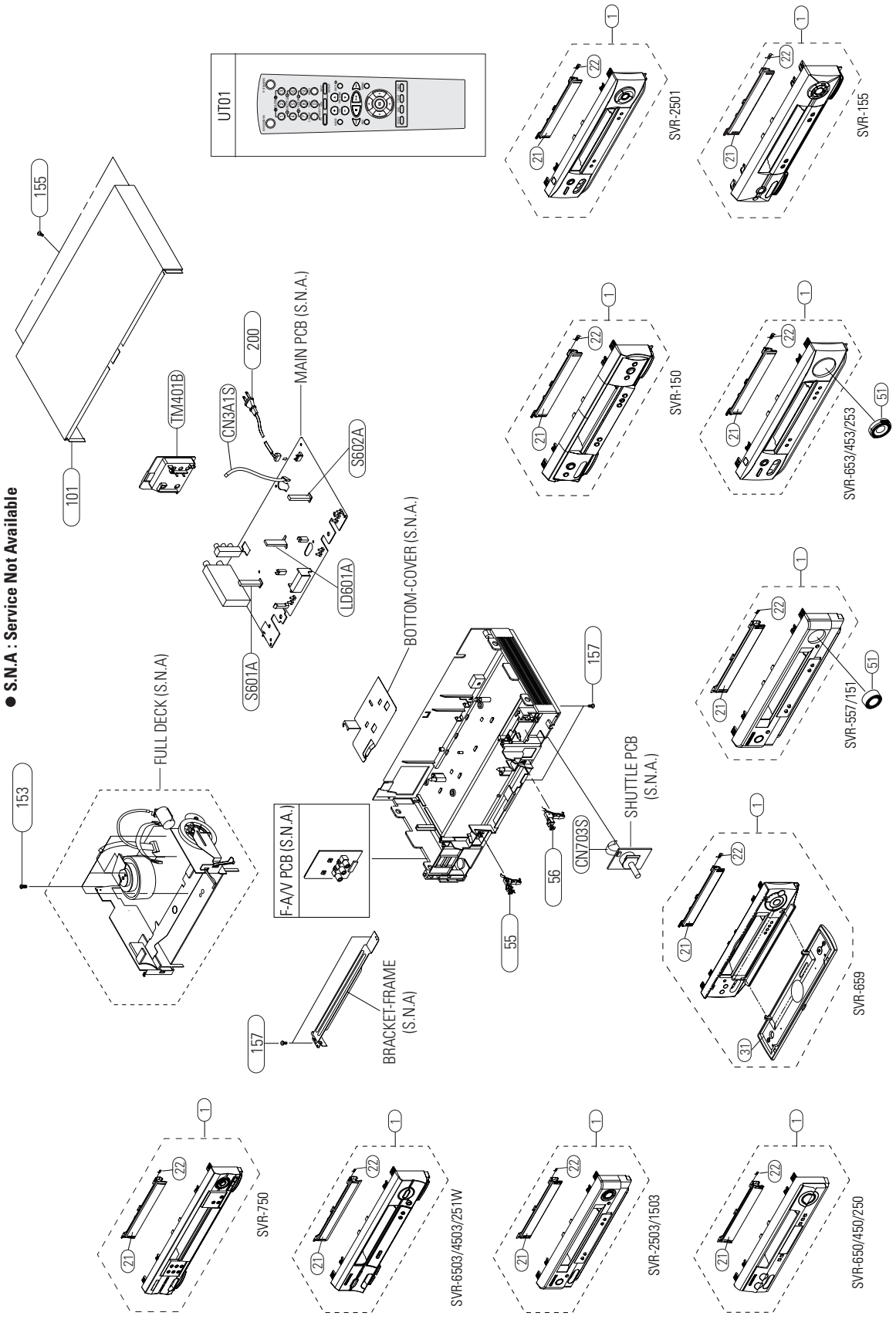
3. Exploded View and Parts List

Page

3-1 Cabinet Assembly - - -

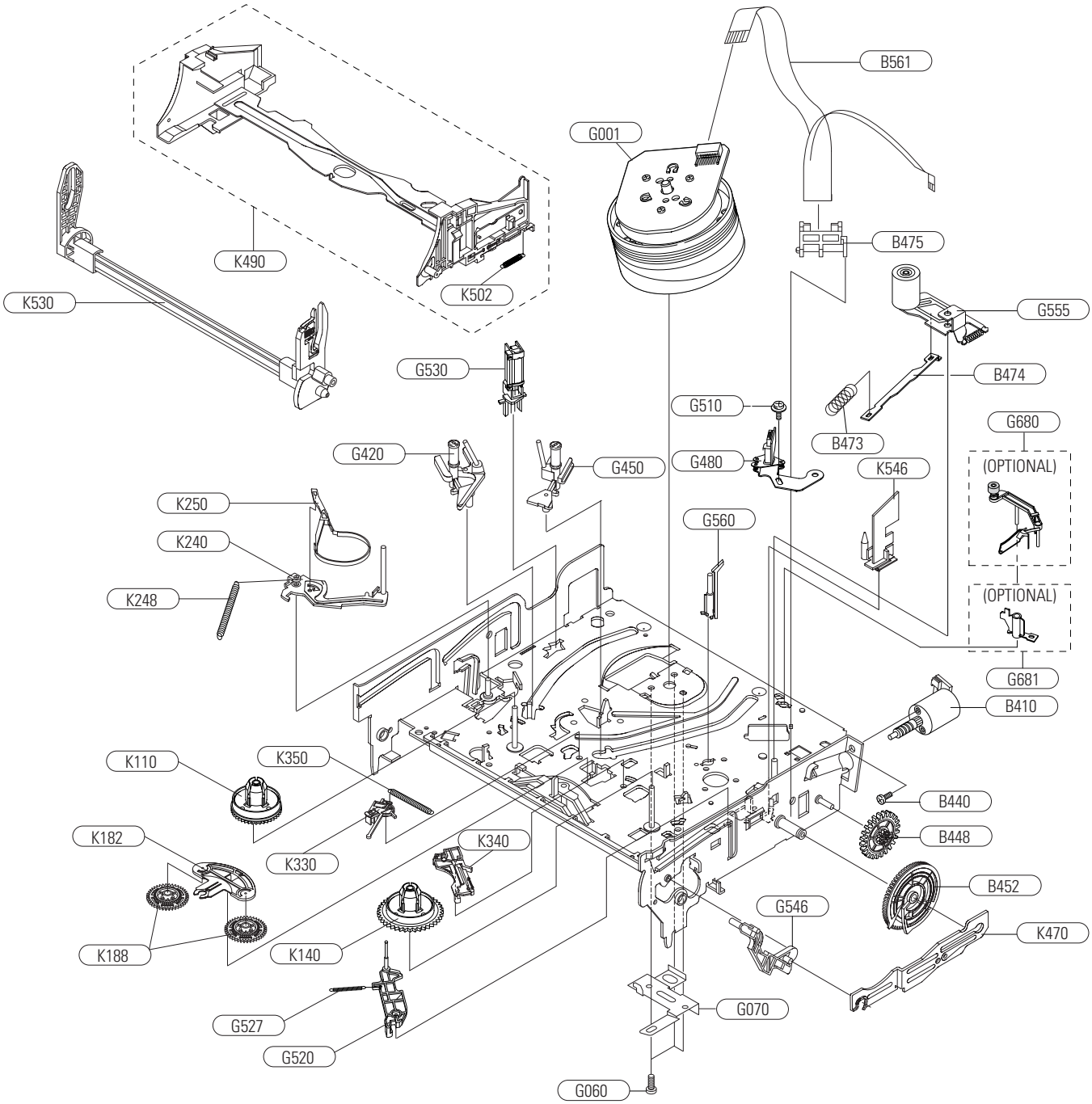
3-1 Cabinet Assembly



Loc. No	Parts No.	Description ; Specification	Remark
1	**Refer to table below**	ASSY-PANEL FRONT;	
21	**Refer to table below**	DOOR-CASSETTE;	
22	AC61-62032A	SPRING ETC-MASK;SV-C130,SUS,4.4,-,-,-,-,	
31	AC64-00654Q	ASSY-DDOR-FRONT;	SVR-659 Only
51	**Refer to table below**	KNOB-SHUTTLE;	
101	**Refer to table below**	CABINET-TOP;	
153	AC60-12126A	SCREW-BH;-,-,FE,FZY,BH,-,-,4*12,-,-	
155	AC60-12131A	SCREW-TAP TITE BH;-,-,-,FE,-,3X10,-,-,FZ	
157	AC60-10063A	SCREW-TAPTITE;-,-,L12,ZPC3,+,-,M3,-,SWRC	
200	**Refer to table below**	POWER CORD;	
CN3A1S	3809-001206	CABLE-FLAT;30V,-20to+80C,140mm,6P,1.25mm	
CN703S	3809-001112	CABLE-FLAT;30V,80C,130mm,5P,1.25mm,UL289	
LD601A	AC61-21009A	HOLDER-LED;X-9,POM(M90-44),-,-,-,BLK,-	
S601A	AC61-00229A	HOLDER-SENSOR;SCORPIO2,POM,-,-,-,BLACK,-	
S602A	AC61-00229A	HOLDER-SENSOR;SCORPIO2,POM,-,-,-,BLACK,-	
TM401B	**Refer to table below**	CHASSIS-ASSY;	
UT01	**Refer to table below**	REMOCON-ASSY;	

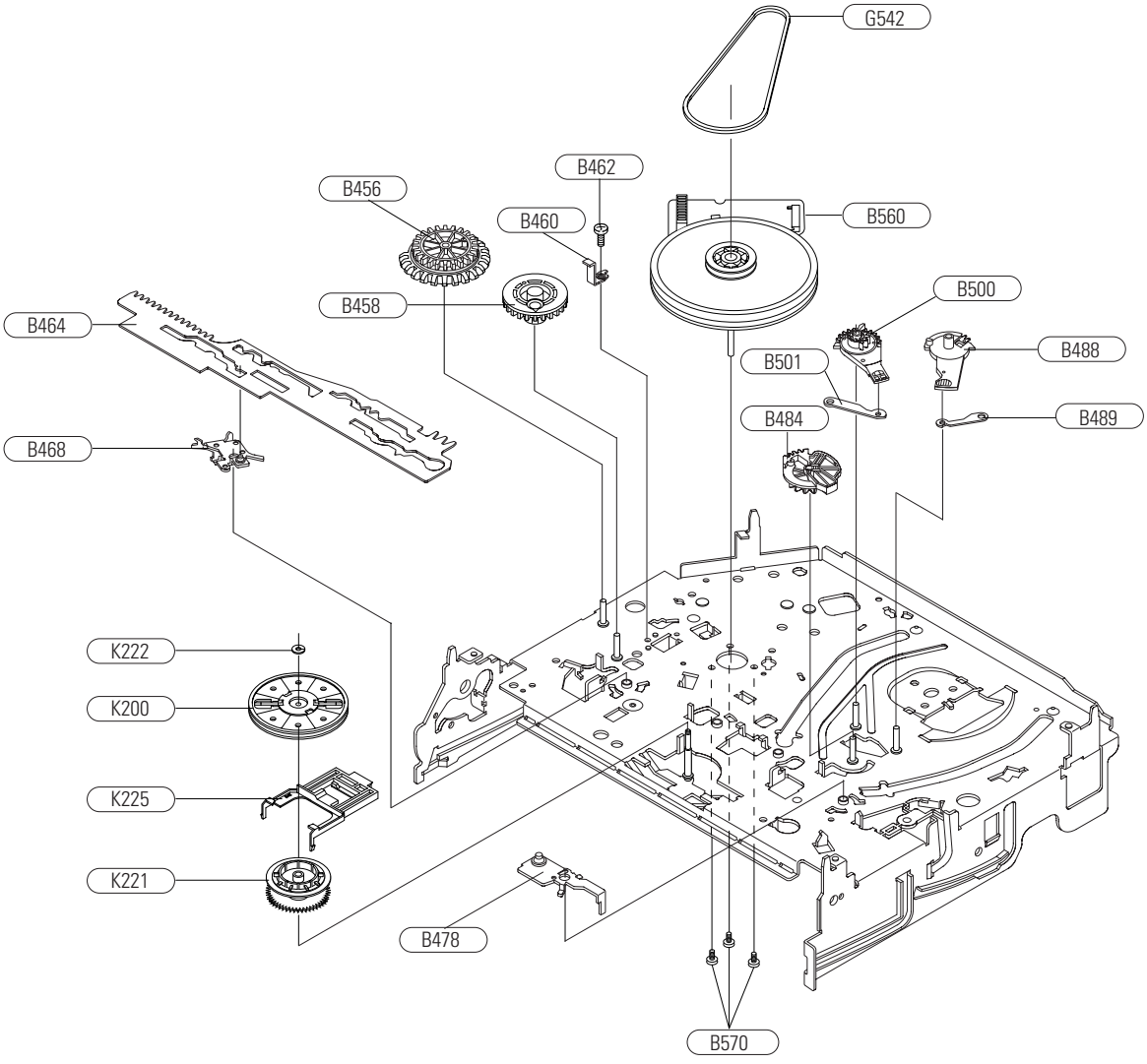
MODELS	1	21	51	101	TM401B	200	UT01
SVR-750	AC97-01273W	AC64-00606W	-	AC64-00978F	AC61-00148B	AC39-10019A	AC59-00048C
SVR-659	AC97-01852E	AC64-00403U	-	AC64-01054A	AC61-00148B	AC39-10019A	AC59-00048C
SVR-653	AC97-01822T	AC64-01118G	AC64-01060A	AC64-01054A	AC61-00150A	AC39-10019A	AC59-00048C
SVR-650	AC97-01618S	AC64-00936Q	-	AC64-01054F	AC61-00150A	AC39-10019A	AC59-00048A
SVR-453	AC97-01822U	AC64-01118H	AC64-01060A	AC64-01054A	AC61-00151A	AC39-10019A	AC59-00048C
SVR-450	AC97-01618T	AC64-00936R	-	AC64-01054F	AC61-00151A	AC39-10019A	AC59-00048A
SVR-253	AC97-01822V	AC64-01118J	AC64-01060A	AC64-01054A	AC61-00151A	AC39-10019A	AC59-00048C
SVR-250	AC97-01618U	AC64-00936S	-	AC64-01054F	AC61-00151A	AC39-10019A	AC59-00048A
SVR-251W	AC97-01822W	AC64-01118K	-	AC64-01054G	AC61-00151A	AC39-10019B	AC59-00048C
SVR-2501	AC97-01279D	AC64-00637H	-	AC64-01054F	AC61-00151A	AC39-10019A	AC59-00049A
SVR-155	AC97-01607B	AC64-00377U	-	AC64-01054A	AC61-00151A	AC39-10019A	AC59-00013C
SVR-150	AC97-01492L	AC64-00805L	-	AC64-01054F	AC61-00151A	AC39-10019A	AC59-00013C
SVR-151	AC97-01908F	AC64-01119F	AC64-01061B	AC64-01054A	AC61-00151A	AC39-10019A	AC59-00013C
SVR-557	AC97-01908G	AC64-01119G	AC64-01061A	AC64-01054A	AC61-00150A	AC39-10019A	AC59-00013B
SVR-6503	AC97-01618S	AC64-00936Q	-	AC64-01054F	AC61-00150A	AC39-10019A	AC59-00048A
SVR-4503	AC97-01618T	AC64-00936R	-	AC64-01054F	AC61-00151A	AC39-10019A	AC59-00048A
SVR-2503	AC97-01618U	AC64-00936S	-	AC64-01054F	AC61-00151A	AC39-10019A	AC59-00048A
SVR-1503	AC97-01492L	AC64-00805L	-	AC64-01054F	AC61-00151A	AC39-10019A	AC59-00013C

3-2 Mechanical Parts (Top Side)



Loc. No	Parts No.	Description ; Specification	Remark
B410	AC31-00018A	MOTOR-LOADING ASSY;-,SCORPIO2(TS-10A),-,	
B440	AC60-10515A	SCREW-MACHINE;-,-,M3,L3,PH,+,-,-,ZPC,-	
B448	AC66-00008A	GEAR-WORM WHEEL;TS-10,POM,0.8,40,-,NAT,3	
B452	AC66-00011A	GEAR-FL CAM;TS-10,POM,0.8,59,-,BLK,48.48	
B473	AC61-00105A	SPRING ETC-PINCH DRIVE;TS-10,SUS304-WPB,	
B474	AC61-30180A	PLATE-JOINT;X-9,SECC20/20,T0.8,-,-,-,-	
B475	AC47-00003A	DAMPER-CAPSTAN;SCORPIO2,POM, NATUAL,-,-,	
B561	3809-001270	CABLE-FLAT;30V,80C,140MM,10P,1.25MM,UL28	
G001	AC97-01754A	ASSY-CYLINDER;6P-SEM'S HEAD,CTS10A-SEM,P	HI-FI ONLY
	AC97-01748A	ASSY-CYLINDER;2P(SP)-SEM'S HEAD,CTS10A-S	MONO ONLY
G060	6006-001092	SCREW-ASS'Y MACH;WS,PH,+,M3.0,L6.0,ZPC(Y	
G070	AC61-00161A	PLATE-GROUND DECK;TS-10,SPTE,T0.3,-,-,-,	
G420	AC66-80142A	SLIDER-SUPPLY ASSY;X-9,X-9(TS),-,-,-,-,-	
G450	AC66-80141A	SLIDER-TAKE UP ASSY;X-9,X-9(TS),-,-,-,-,	
G480	AC97-01655A	ASSY-HEAD ACE;-,SCORPIO2(TS-10A),HVMXA11	
G510	6006-001075	SCREW-ASS'Y TAPT;WSP,PH,+,M2.6,L5.0,ZPC(	
G520	AC66-00033A	LEVER-#9 GUIDE ASS'Y;TS-10,-,-,-,-,-,-,	
G527	AC61-60553A	SPRING ETC-GUIDE 9;X-9,SUS304-WPB,0.25,-	
G530	AC33-00007A	HEAD-FE;-,-,HVFHPO043A,-,-	
G546	AC66-00005A	LEVER-FL DOOR;TS-10,POM,-,-,-,-,NAT,-	
G555	AC66-00032A	LEVER-UNIT PINCH ASS'Y;TS-10,-,-,-,-,-,-	
G680	AC66-00046A	LEVER-HEAD CLEANER ASS'Y;TS-10,POM+URETH	(OPTIONAL)
G681	AC61-50686A	SLEEVE-HEAD CLEANER;-,POM,-,-,-,-,-,-,TS	(OPTIONAL)
K110	AC66-10267A	REEL-DISK S;X-9,POM,-,-,-,-,-,-	
K140	AC66-10268A	REEL-DISK T;X-9,POM,-,-,-,-,-,-	
K182	AC66-30524A	LEVER-IDLER;-,POM,-,-,-,-,-,-	
K188	AC66-00039A	GEAR-IDLE;TS-10,PET K3372,0.5,-,-,NTR,28	
K240	AC66-00035A	LEVER-TENSION ASS'Y;TS-10,SECC E20/20+SU	
K248	AC61-00107A	SPRING ETC-TENSION LEVER;TS-10,SUS304-WP	
K250	AC69-00104A	BAND-BRAKE ASS'Y;TS-10,-,-,-,-,-,-	
K330	AC66-30550A	LEVER-S.BRAKE ASSY;-,POM+SUS,-,-,-,X-9	
K340	AC66-30549A	LEVER-T.BRAKE ASSY;-,POM+SUS,-,-,-,X-9	
K350	AC61-00106A	SPRING ETC-BRAKE;TS-10,SUS304-WPB,-,-,-,	
K470	AC66-00020A	SLIDER-FL DRIVE;TS-10,SECC E20/20,1.0,-,	
K490	AC61-00120A	HOLDER-FL CASS. ASS'Y;TS-10,-,-,-,-,-,-	
K502	AC61-60561A	SPRING ETC-FL.LEVER-LR;X-9,SUS304 WPB,OD	
K530	AC66-00034A	LEVER-FL ARM ASS'Y;TS-10,-,-,-,-,-,-,-	
K546	AC61-50658A	GUIDE-CASS. DOOR;X-9,POM,-,-,-,NTR	

3-3 Mechanical Parts (Bottom Side)



Loc. No	Parts No.	Description ; Specification	Remark
B456	AC66-00009A	GEAR-JOINT 1;TS-10,POM,1.5,17.5(22),-,NA	
B458	AC66-00012A	GEAR-JOINT 2;TS-10,POM,1.0,23,-,BLK,24.6	
B460	AC61-00090A	BRACKET-GEAR;TS-10,SECC E20/20,0.8,-,-,-	
B462	AC60-10517A	SCREW-TAP TITE;-,-,M2.6,L5,PH,+,-,-,ZPC,	
B464	AC66-00019A	SLIDER-CAM;TS-10,SECC E20/20,1.2,-,-,-,-	
B468	AC66-00017A	LEVER-PINCH DRIVE;TS-10,SECC E20/20,1.0	
B478	AC66-00016A	LEVER-TENSION DRIVE;TS-10,SECC E20/20,1	
B484	AC66-00030A	GEAR-LOADING DR. ASS'Y;TS-10,POM+SWPB,-,	
B488	AC66-00023A	LEVER-S LOADING;TS-10,POM,-,-,-,-,NAT,-	
B489	AC66-00021A	LINK-LOADING S;TS-10,SECC E20/20,0.8,-,-	
B500	AC66-00024A	LEVER-T LOADING;TS-10,POM,-,-,-,-,NAT,-	
B501	AC66-00022A	LINK-LOADING T;TS-10,SECC E20/20,0.8,-,-	
B560	AC31-00016A	MOTOR-CAPSTAN;F2QVB05,SCORPIO2(TS-10A),-	
B570	AC60-10514A	SCREW-CAPSTAN;-,-,M2.6,L6,PH,+,-,-,-,-	
G542	AC66-60051A	BELT-PULLEY;-,5CM-70,2 * 2,-,71.3,-,X-9	
K200	AC61-21012A	HOLDER-CLUTCH ASSY;X-9,-,-,-,-,-,-	
K221	AC66-20581A	GEAR-CENTER ASSY;-,POM,M=0.5,-,HIGHT T.,	
K222	AC60-30306A	WASHER-SLIT;-,-,ID2.1,OD5.0,T0.5,-,POLYS	
K225	AC66-00006A	LEVER-UP DOWN;TS-10,POM,-,-,-,-,NAT,-	

MEMO